

RCEXL 1/4" Spark Plug Cap assembly instructions

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Supplied Parts

- Silicon Boot
- Resistor
- Heat Shrink (with heat activated glue lining)
- Stainless Steel 1/4" Cap (2 parts)
- Silver Solder



1. Cut braided HT lead off square with sharp pair of side cutters
2. Slide Heat Shrink tube over cable
3. Slide first section of plug cap over tube as shown in picture – ensure the correct half is used (NOT the section with the crimped end)



4. Press resistor into centre conductor of HT Lead
5. Fold back braid and slide resistor and cable into end of boot until resistor lead is centred inside plug cap spring inside silicon boot
6. Slide first part of plug cap back over the boot, and braided shielding

RCEXL ¼" Spark Plug Cap assembly instructions



7. Slide other half of stainless steel cap onto the silicon boot
8. Spot solder the two halves together using HOT soldering iron and supplied solder



9. Solder braid in at least two places to edge of stainless steel cap



10. Slide heat shrink tube over braid and cap and heat with hot air gun to shrink around boot and braid to protect the join.



Please contact your dealer if you require assistance:

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Manufacturer RCEXL China www.rccdi.com

